



Marie Victorin Facilities

Material Prep—4,800 square feet
 Current capacity: 11,000 man hours
 Maximum capacity: 24,000 man hours

Flame Cut Table

- Plasma to 2" 10' x 12'
- Two torch - CNC

Radial Drills

- MAS 60" - 7 1/2 HP H
- Nardini 48" - 5 HP H
- Soraluze 48" - 5 HP H

Drills

- Burg Master Multi-spindle (2)
- Buffalo (4) to 1"

Saws

- Hydmech S20 12 x 16 Auto (H)
- Hydmech 10 x 14 Semi-auto (T)
- Prab 24" - 1 HP (V)

Cranes

- Full coverage Kone (2) 5 ton 10' under hook

Presses

- Hydraulic 10 ton
- Ironworker 100 ton

1700 Marie Victorin, 43,000 square feet

Assembly Shop—Marie Victorin

Current capacity: 44,000 man hours
 Maximum capacity: 75,000 man hours

Bay 1— 35' x 210'

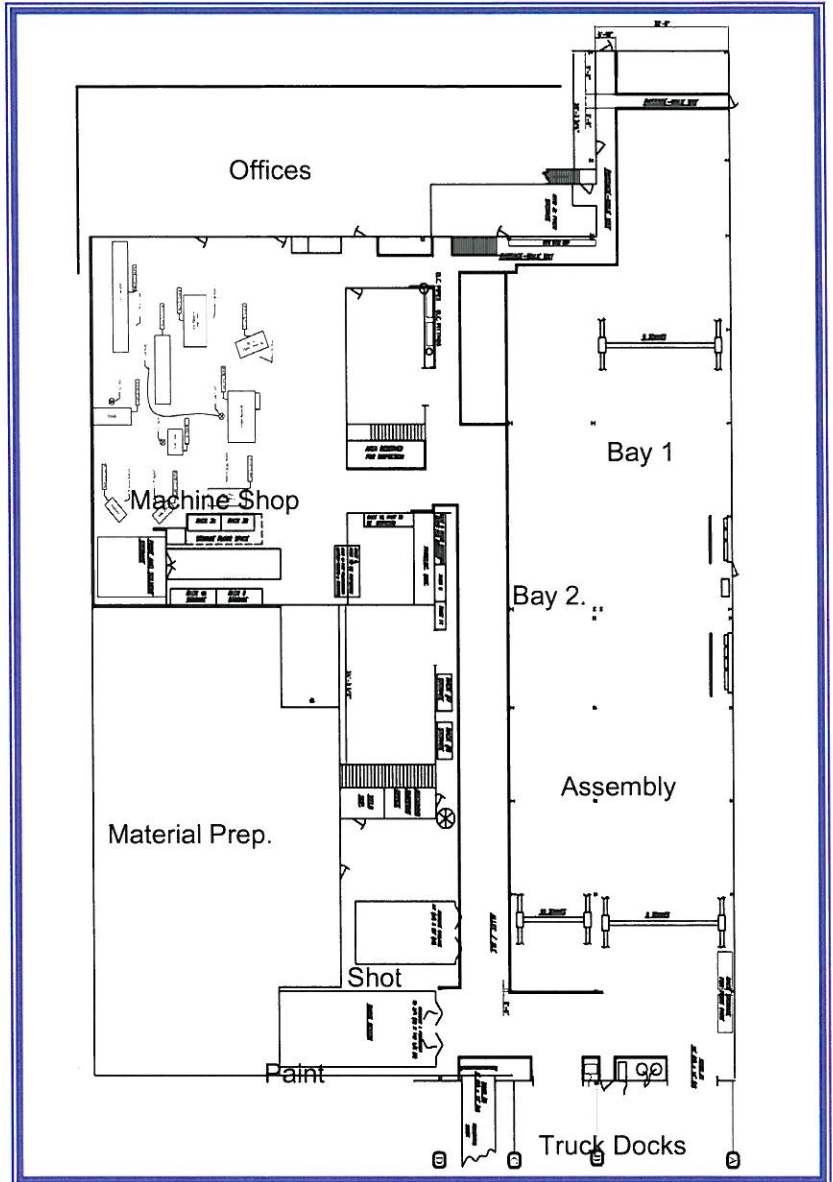
- Cranes - full coverage
- Kone (2) - 5 ton 17'6" under hook
- Shipping door - level 12 x 14

Bay 2 - 20 x 170

- Cranes - full coverage
- Kone (1) - 1-ton 14' under hook
- Shipping door - level 12 x 14

Miscellaneous

- Fork trucks Hyster 15,000 lb. Toyota 7,500 lb
- Paint booth 12' x 40'
- Shot blast 12 x 30 50 HP Air
- Stores 2,000 square feet
- Truck Dock Door 8' x 10'
- Outside storage 120,000 square feet



Machine Shop - 3,000 square feet

Current capacity: 30,800 man hours
 Maximum capacity: 56,000 man hours

Engine Lathes

- McDougall 18 x 72 - 7.5 HP
- Sirco 24 x 120 - 10 HP
- Meuser 32 x 160 - 20 HP

CNC Lathes

- Leadwell 17 x 40 - 15 HP
- Colchester 24 x 80 - 30 HP

Boring Mill

- TOS W100A; table 49 x 49; spindle 4" 25 HP; travel - x 63", y 49", z 44", w 36"

Milling Machines (Turret)

- TOS FNK(2) 12 x 51 - 2 HP
- NAS (2) 12 - 53 - 3 HP

Milling M/C (Universal)

- Correa 16 x 60 - 15 HP
- Heckert 16 x 76 - 20 HP

Vertical Milling Centres (CNC)

- Leadwell 17 x 37 - 10 HP
- Toshiba 18 x 40 - 12 HP
- Maatsuura 20 x 35 - 10 HP